Note: The P24A packaged ammonia machine was introduced in 1971. The first models were York compressors with direct drive motors. Mycom compressors were used as well compressors over the years. The original control panel utilized Allen-Bradley NEMA compor in 1993 changed to include Cutler-Hammer components. The control panel was changed Bradley I.E.C components in mid-1999, those components will be listed as replacements.

#### **Control Panel Components**

Part Number	Req'd	<u>Description</u>
12A2117C03	1	FREEZER PRESSURE SWITCH, ASCO PG16A "2PS"
12A2117T03	1	TRANSDUCER, ASCO RANGE 6-60 PSI
		Use with Asco Freezer Pressure Switch #12A2117C03
12A2117F07	1	CONDENSER FAN CONTROL SWITCH
12A2590G12	1	GAGE, 4 1/2" DIAMETER, 30"-150# 1/4" BC, AMMONIA  Suction Pressure Gage
12A2590G13	1	GAGE, 4 1/2" DIAMETER, 30"-300# 1/4" BC, AMMONIA  Discharge Pressure Gage
12A2117D01	1	HI/LOW PRESSURE SWITCH
12A7500E60	1	A/B SELECTOR SWITCH, 2 POSITION "1SS" Hand/Auto Switch
12A7500E74	1	CONTACT BLOCK/MOUNTING LATCH, 1-NO, 1-NC  Contact Block for 12A7500E60 Selector Switch
12A7500E57	1	A/B PUSH BUTTON SWITCH (RED) "1PB" Stop Push-Button Switch
12A7500E76	1	CONTACT BLOCK/MOUNTING LATCH, 1-NC Used with 12A7500E57
12A7500E56	1	A/B PUSH BUTTON SWITCH (GREEN) "2PB" Start Push-Button Switch
12A7500E75	1	CONTACT BLOCK/MOUNTING LATCH, 1-NO Used with 12A7500E56
12A7500E58	1	A/B PUSH BUTTON SWITCH (WHITE)  "3PB" Manual Harvest Switch
12A7500E75	1	CONTACT BLOCK/MOUNTING LATCH, 1-NO Used with 12A7500E58
12A7515E22S	1	CIRCUIT BREAKER, 6A, 2 POLE, 4 "CB4" Control Circuit Breaker 200/208/230V
12A7515E21S	1	CIRCUIT BREAKER, 3A, 2 POLE, 4 "CB4" Control Circuit Breaker 460/575V
12A7515E33S	1	CIRCUIT BREAKER, 4A, 2 POLE, 4 "CB4" Control Circuit Breaker 400V/50HZ
12A7503E22	2	THAW TIMER, 8 PIN PLUG-IN, 100-240V., 50/60HZ "2TR" or "DT" (Compressor Unloader)

# Control Panel Components (Allen-Bradley since 1999) (Con'd)

Part Number	Req'd	<u>Description</u>
12A7503E39	2	TIMER BASE, 8 PIN, GUARDED TERMINAL
12B7503E21	1	ELAPSED TIME INDICATOR, 220V, 60HZ, DIN RAIL MOUNT
12B7503E20	1	ELAPSED TIME INDICATOR, 220V, 50HZ, DIN RAIL MOUNT
12A7500E78B	1	BLUE LED LIGHT MODULE/MOUNTING LATCH "1LT" Freezing
12A7500E78W	1	WHITE LED LIGHT MODULE/MOUNTING LATCH "2LT" Liquid Feed
12A7500E78R	1	RED LED LIGHT MODULE/MOUNTING LATCH "3LT" Thawing
12A7520E35	3	BULB #755, A/B 2TL5/2TL7 PILOT LIGHT, 6.3V
12A7517E28	2	A/B RELAY, 10A, 3-NO/1-NC, 208/240 "CR" Relay
12A7503E38	1	A/B TIMER, PNEUMATIC, ON-DELAY FOR 700-CF RELAY  Time Delay for Cutter Motor on "1CR" Relay
12A7516E23	1	A/B CONTACTOR, 9-AMP, 3-POLE, 208/240V W/1-NO AUX "2M" Water Pump or "3M" Cutter Motor (9-amp Max) Water Pump - 380/400/460V / Cutter Motor - all Voltages
12A7516E24	1	A/B CONTACTOR, 12-AMP, 3 POLE, 208/240V W/1-NO AUX "2M" Water Pump or "3M" Cutter Motor (12-amp Max) Water Pump - 190/208/203V
12A7530E54UL	1	MANUAL MOTOR STARTER, 1.6-2.5A  Cutter Motor - 575V
12A7530E55UL	1	MANUAL MOTOR STARTER, 2.5-4.0A  Water Pump - 380/460V / Cutter Motor - 380/460V
12A7530E56UL	1	MANUAL MOTOR STARTER, 4.0-6.3A  Water Pump - 380/460V / Cutter Motor - 190/208/230V
12A7530E57UL	1	MANUAL MOTOR STARTER, 6.3-10.0 AMP Water Pump - 190/208/230V
12A7518E33UL	2	AUX. CONTACT, 6A, 1 NO TRIP, 1 NC TRIP  Trip Indicator for Water Pump & Cutter Motor

Note: If replacing Water Pump Or Cutter Motor Contactor in Pre-1993 Allen Bradley Panel or Cutler-Hammer Control Panel, the Contactor and Overload Relays listed below will be required drawing avavilable upon request). Amp rating on motors should be set in compliance with near the complex the

12A7516E24	1	A/B CONTACTOR, 12-AMP, 3 POLE, 208/240V W/1-NO AUX "2M" Water Pump or "3M" Cutter Motor (12-amp Max)
12A7538E11	1	OVERLOAD RELAY, 1-5AMP SOLID STATE
		Cutter Motor 230 /460V or Water Pump 460V
12A7538E12	1	OVERLOAD RELAY, 3.2-16AMP SOLID STATE  Water Pump 230V
		Water ramp 2007
12A7519E31		TRANSFORMER, HEVI-DUTY 1KVA 240/480-120/240 60HZ
12A7519E24		TRANSFORMER, HEVI-DUTY, 1KVA, 380/400/50 HZ,

# **Compressor Motor Starters**

Part Number	Reg'd	<u>Description</u>
19T7530AP200	1	COMPRESSOR MOTOR STARTER, 200-3-60, PW AMMONIA
19T7530AP230	1	COMPRESSOR MOTOR STARTER, 230-3-60, PW AMMONIA
19T7530AP400	1	COMPRESSOR MOTOR STARTER, 400-3-50, PW AMMONIA
19T7530AP460	1	COMPRESSOR MOTOR STARTER, 460-3-60, PW AMMONIA
19T7530AX200	1	COMPRESSOR MOTOR STARTER, 200-3-60, XL AMMONIA
19T7530AX230	1	COMPRESSOR MOTOR STARTER, 230-3-60, XL AMMONIA
19T7530AX400	1	COMPRESSOR MOTOR STARTER, 400-3-50, XL AMMONIA
19T7530AX460	1	COMPRESSOR MOTOR STARTER, 460-3-60, XL AMMONIA
12A7503E48	1	TIMER, ON-DELAY, 110-240VAC, 0.3-3.0 SECONDS  Part Winding Start Delay Timer
12A7515E08	1	CIRCUIT BREAKER, 15 AMP. WESTINGHOUSE  400/460V Part Wind & Across the Line
12A7515E09	1	CIRCUIT BREAKER, 30 AMP. WESTINGHOUSE  200/230V Part Wind & Across the Line
12A7516E28	2	A/B CONTACTOR, 37-AMP, 3-POLE, 208/240V W/1-NO AUX. <i>Part Wind 460V-60HZ</i>
12A7516E30	2	A/B CONTACTOR, 72AMP, 3-POLE, 208/240V COIL Part Wind 400V/50HZ
12A7516E33	2	CONTACTOR, 85A, 3 POLE, 208/240V COIL  Part Wind 230V60HZ / Across the Line 460V60HZ (1)
12A7516E31	2	A/B CONTACTOR, 110A, 3 POLE, 220V  Part Wind 200V-50HZ
12A7516E31	1	A/B CONTACTOR, 110A, 3 POLE, 220V  Across the Line 400V-50HZ
12A7516E37	1	A/B CONTACTOR, 250A, 3 POLE, 220V  Across the Line 200V-50HZ
12A7516E49	2	CONTACTOR, 116A, 3 POLE, W/1NO  Part Wind 200V-50HZ / Across the Line 400V-50HZ (1)
12A7516E50	1	CONTACTOR, 190A, 3 POLE, W/1NO Across the Line 230V-60HZ
12A7516E51	1	CONTACTOR, 265A, 3 POLE, W/1NO Across the Line 200V-50HZ
12A7538E03	2	SOLID STATE OVERLOAD RELAY, 9 - 45 AMP  Part Wind 460V-60HZ
12A7538E04	2	SOLID STATE OVERLOAD RELAY, 18 - 90 AMP  Part Wind 230V-60HZ/400V-50HZ Across the Line 460V (1)
12A7538E05	2	SOLID STATE OVERLOAD RELAY, 30 - 150 AMP  Part Wind 200V-50HZ Across the Line 400V-50HZ (1)
12A7538E06	1	SOLID STATE OVERLOAD RELAY, 40 - 200 AMP  Across the Line 230V-60HZ

# Compressor Motor Starters (Con'd)

Part Number	Req'd	<u>Description</u>
12A7538E07	1	SOLID STATE OVERLOAD RELAY, 60 - 300 AMP  Across the Line 200V-50HZ
12A7517E27	1	RELAY, AB, 10A, 2-NO/2-NC, 208/240  Part Wind 200V
12A7518E30	1	A/B AUX. CONTACT, 3A, 1 NO/1 NC, (SIDE MOUNT)  Part Wind 230V Across the Line 460V
12A7518E31	1	A/B AUX. CONTACT, 3A, 2 NO, (SIDE MOUNT)  Part Wind 230V
12A7518E34	1	A/B AUX. CONTACT, 10A, 1 NO/1 NC, SIDE MOUNT  Part Wind 200/400/460V Across the Line 200/230V
12A7518E35	1	A/B AUX. CONTACT, 10A, 2 NO, SIDE MOUNT  Part Wind 400/406V
12A7518E46	1	AUX. CONTACT, 4A @ 240V, 1 NO/1 NC, SIDE MOUNT  Across the Line 400V-50HZ
12A7504E32	6	FUSE, TIME DELAY 70AMP, 600V, CLASS RK5
12A7504E33	6	FUSE, TIME DELAY 90AMP, 600V, CLASS RK5
12A7504E34	6	FUSE, TIME DELAY 110AMP, 600V, CLASS RK5
12A7504E35	6	FUSE, TIME DELAY 125AMP, 600V, CLASS RK5
12A7504E36	6	FUSE, TIME DELAY 175AMP, 600V, CLASS RK5

## <u>Soft Start - Compressor Motor Starters</u>

Part Number	Reg'd	<u>Description</u>
19T7530AS230601		MOTOR STARTER, 230-3-60, SOFT START
		For P24A with 60HP Motor, 120V Controls
19T7530AS230060		MOTOR STARTER, 230-3-60, SOFT START
		For P24A with 60HP Motor, 230V Controls
19T7530AS40060C		MOTOR STARTER, 400-3-50, SOFT START
		For P24A with 60HP Motor, 200V Controls
19T7530AS460060		MOTOR STARTER, 460-3-60, SOFT START
		For P24A with 60HP Motor, 230V Controls
19T7530AS575060		MOTOR STARTER, 575-3-60, SOFT START
		For P24A with 60HP Motor, 230V Controls
12A7515E08		CIRCUIT BREAKER, 15 AMP. WESTINGHOUSE
		For P24A 400/460V Units with 230V Controls
12A7515E09		CIRCUIT BREAKER, 30 AMP. WESTINGHOUSE
		For P24A 230V Units W/120V & 240V Controls
12A7800S24		SOFT START CONTROLLER, 201A,
		For P24A 230V Units W/120V & 240V Controls
12A7800S22		SOFT START CONTROLLER, 108A,
		For P24A Unit W/400 & 460V 60HP Motor 200 & 230V Controls

# Soft Start Compressor Motor Starters (Con'd)

Part Number	Reg'd	<u>Description</u>
12A7800S28		SOFT START CONTROLLER, 85A,
		For P24A Unit W/575V 60HP Motor, 230V Controls
12A7517E33		RELAY, 10A,3 NO/1 NC, 120V
		For P24A 230V Unit W/120V Controls
12A7517E27	1	RELAY, AB, 10A, 2-NO/2-NC, 208/240
		For P24A 230/400/460/575V Unit W/230V Controls
12A7517E28	1	A/B RELAY, 10A, 3-NO/1-NC, 208/240
		For P24A 400/460/575V Unit W/230V Controls
12A7518E30	1	A/B AUX. CONTACT, 3A, 1 NO/1 NC, (SIDE MOUNT)
		For P24A 230/575V Units W/120 & 230V Controls

## **Freezer Components**

Part Number	Bog'd	Description
	Req'd	<u>Description</u>
12A2600G08	1	FREEZER COVER GASKET 27" x 22" x 3/16"
12B2145C04	1	P24 POLYCARBONATE FREEZER COVER W/VENT HOLE
		(Requires the Foot Valve & Bulkhead Fitting below)
12A4200B1007	1	VALVES, FOOT (PLASTIC), 1-1/2" MPT
12A2450B13	1	BULKHEAD FITTING, (PVC) 1 1/2"
19T4001S0915	4	P24 FREEZER COVER RETAINING RINGS
12A2240H4109	12	NUT, WING, BRASS, 3/8"-16NC
12A2250A12	12	WASHER, CUT 3/8" x 1" O.D. SS
12B2185V12	264	1" VENT TUBE WATER DISTRIBUTOR, 16GA WHITE
12B2185V22	198	1-1/4" VENT TUBE WATER DISTRIBUTOR, 16GA WHITE
12B2185V32	144	1-1/2" VENT TUBE WATER DISTRIBUTOR, 16GA WHITE
12B2185V42	102	1-3/4" VENT TUBE WATER DISTRIBUTOR, 16GA WHITE
12A4009R01		PLUG, RUBBER 7/8" OD X 2" LG FOR 1" TUBES
		Requires 3/8" Bolt, Nut & Washers
12A4009R02		PLUG, RUBBER 1"OD X 2 1/2"LG FOR 1-1/4" TUBES
		Requires 3/8" Bolt, Nut & Washers
12A4009R03		PLUG, RUBBER 1 1/4"OD X 2 1/2" FOR 1-1/2" TUBES
		Requires 3/8" Bolt, Nut & Washers
12A2215H1119	1	CAP SCREW, 3/8"-16NC X 3" LONG
12A2240A1109	1	NUT, HEX 3/8"-16NC S.S.
12A2250A12	2	WASHER, CUT 3/8" x 1" O.D. SS
		(Use this washer for 1" tubes)
12A2250A109	2	WASHER, CUT 3/8" x 7/8" O.D. SS
		(Use this washer for 1 1/4" & 1 1/2" tubes)
12A7500E22	1	FLOAT SWITCH, HANSON #HLL (DIFFERENTIAL SET @ 1/2")
		Replaces Alco FS1A or RS Type LL
12A7500E24	1	SWITCH ASSEMBLY #HLL-SW FOR HANSON
		Also can be used on RS Type LL

#### **Freezer Components (Con'd)**

Part Number	Req'd	<u>Description</u>
12A7509E17		HEATER, HANSEN #HTR2 FOR 12A7500E22 FLOAT SWITCH Optional - Heater for Refrigerant Float Switch Asembly
12A2600F01	2	FLANGE GASKET FOR 3/4" & 1" 2-BOLT FLANGE
12A2625G03	1	GAGE GLASS 1/2" X 28-1/8" LONG For Use with Hand Wheel Gage Cock Valves
12A2625G11	1	GAGE GLASS, 1/2" X 28 3/8" LONG For Use with Service Wrench Gage Cock Valves
12A2625G05	1	GAGE GLASS 1/2" X 29" LONG For Custom Application (Cut to Fit)
19T2635G06	1	GAGE GLASS GUARD SET, 27 1/4"  For Use with Service Wrench Gage Cock Valves
12A2635G06	1	GAGE GLASS GUARD 60" LENGTH For Custom Application (Cut to Fit)
12A4199V26	2	GAGE GLASS PACKING O-RING FOR 1/2" DIAMETER
12A4200J0405	1	UPPER GAGE COCK VALVE, STEEL  Replaced Hand Wheel Valve - May 1999
12A4200J0406	1	LOWER GAGE COCK VALVE, STEEL  Replaced Hand Wheel Valve - May 1999
12A3050C0301	2	PIPE NIPPLE, 1/2" X 1-1/2" LONG

Note: Serial number of unit required for purchase of relief valves. Relief valve setting must no the design pressure of the vessel.

12A4200L0603	2	RELIEF VALVE SET @ 275#, 3/4" FPT x 1" FPT
12A4200M0601	1	3-WAY VALVE 3/4" FOR AMMONIA

#### **Cutter Drive**

Note: The cutters on the original P24 units were nickel plated carbon steel driven by a belt a system off the bottom of a galvanized water tank. In 1977, the design was changed to the curr drive setup and at the same time, the entire water tank and cutter was changed to stainly Reliance one piece gearmotors were used until a design change in 1998 to the separate Grov and U.S. Motor. Note: Grove and Reliance reducers require different mounting configuation at interchangeable.

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Part Number	Req'd	<u>Description</u>
12A2900M0701	1	GEARMOTOR, RELIANCE R56WG21A ,1HP 230/460V-3P-60HZ For Belt-Driven Cutters Prior to 1977
12A2900M0702	1	GEARMOTOR, RELIANCE, 1HP 230/380/460V-3P-50/60HZ  Direct Drive Units with Stainless Steel Tanks Until 1998
12A4080S1	1	SEAL, KIT #07901938AC FOR RELIANCE 1HP GEARMOTOR
12A2900M0704	1	GEARMOTOR, GROVE 15:1, 1-1/2HP, 230-460V-3P-50/60HZ  Direct Drive Units Built Since 1998
12A2900M0705	1	MOTOR, 1 1/2 HP, FOR GROVE GEARMOTOR 12A2900M0704
12A4030R1	1	REDUCER, GROVE 10:1 FOR GEARMOTOR 12A2900M0704

# **Cutter Drive (Con'd)**

Part Number	Req'd	<u>Description</u>
12A4080S24	1	SEAL KIT FOR GROVE REDUCER USED ON P24
19T1501S25	1	P24 MTING PLATE ASSY FOR 1 1/2HP GROVE REDUCER
12B2615D03	1	P24 DRIVE GEAR , ALUMINUM / BRONZE 9-1/4" PD, 72 TEETH Replaces Cast Iron Gear
12B2060B01	1	DRIVE GEAR HUB, STAINLESS STEEL 1-1/8" BORE  For use with Grove gearmotor
12B2060B04	1	DRIVE GEAR HUB, 7/8" BORE STAINLESS STEEL  For use with Reliance (Will not work with Cast Gear)
12A2215G111	3	CAP SCREW,5/16"-18NC X 1" SS HEX HEAD
12A2250B108	3	WASHER, LOCK 5/16" SS ( 300 SERIES)
19T2615R03	1	P24 FINISHED RING GEAR
12A3040S02	6	CUTTER BEARING ROLL PIN 3/16" X 1/2" (This pin used to secure ring gear to cutter)
126087	1	BELT 630XH200 DIAMOND FOR P24 BOTTOM DRIVE CUTTER

# **Cutter Internals**

Part Number	Req'd	<u>Description</u>
19T2035B01	2	CUTTER BLADE, P24, 10" LONG
19T2010A11	2	P24 CUTTER ADAPTOR PLATE
19T4130T04	8	ADAPTOR PLATE SPACER, 5/8" O.D. S.S. TUBING x 7/8" LG.
12A2226H1117	8	MACHINE SCREW, FLAT HEAD SS, 3/8"-16NC x 2-1/2" LG
		For Adaptor Plates
12A2240A1309	8	NUT, HEX 3/8"-16NC S.S.
19T2025B0105	1	BEARING BRACKET ASSEMBLY FOR P24
19T2163D0302	1	TINES DISC, P24 CYLINDER ICE
19T4130C02	1	P24/34 TINES DISC HUB SPACER
19T4090S03	1	P24/34 CUTTER SHAFT
19T4065R01	1	P24/34 CUTTER RETAINING SPACER
19T2165K2434	1	P24/P34 CUTTER REPAIR KIT
		Kit Contains Items for Cutter Maintenance and Rebuild

# Water Tank/Circulating Water

Part Number	Req'd	<u>Description</u>
19T2165C03	1	S.S. CUTTER/TANK ASSEMBLY FOR P24
		Includes complete cutter assembly and drive train, water tank
		tines disc, & bearing support. Does not include water pump
		or internal water piping (specify tube size when ordering)
12A2600G09	1	WATER TANK GASKET 30" x 27" x 3/16"
12A4200H0606	1	VALVE, FLOAT, ROBERTS 3/4" MPT, LEAD FREE BRASS
		Current Valve (Requires 21" Water Box Width - since 1994)
12A4200HP01	1	STEM FOR ROBERTS FLOAT, 10" LG x 1/4-20 THREAD BRASS
12A4200HP02	1	FLOAT FOR ROBERTS, 4" CYL x 6" LG W/1/4-20 THREAD
12A4200H0801	1	FLOAT VALVE, HUDSON 1" FPT
127668R	1	FLOAT VALVE ASSY, ROBERTS #R400-3/4" W/STEM & FLOAT
12A4200A0607LF	1	VALVE, WATER, 3/4", LEAD FREE, GRANZOW, LESS COIL
		Water Tank Flush Valve (Replaces Jake Evans & Sporlan)
12A2105C42K	1	ASSEMBLY, COIL, 230/240V GRANZOW
12A2105C41K	1	ASSEMBLY, COIL, 110/120V GRANZOW
126223	1	COIL FOR SPORLAN SOLENOID, 230V/60HZ
12A2105C06	1	COIL FOR SPORLAN SOLENOID, 120 VOLT, 50/60 HZ
12A2105C17	1	COIL, J/E #G-23, 208/230V.,50/60
12A4170T01	1	THERMOMETER, WEKSLER, 2" DIAL, 4" STEM 25-125 DEG F.
12A4205G0601LF	1	3/4" STOP VALVE, LEAD FREE BRONZE
12A4181T09	16	TUBING, PLASTIC, CLEAR, 2" ID x 3/16" THK
		Circulating Water (Priced per ft.)
12A4181T06	12	TUBING, TYGON B-44-3, 1-1/2" OD x 1-1/4" ID
		Overflow (Prior to 1994) (Priced per ft.)
12A4181T09	12	TUBING, PLASTIC, CLEAR, 2" ID x 3/16" THK
		Overflow (After 1994) (Priced per ft.)
12A4078C03	1	CURTAIN, P24 SPLASH
12A4020S02	1	PUMP, 1 1/2HP SCOT #AVF51 230/380/460V-3P-50/60HZ
		Cast Iron Housing, Sidewall Mount
12A2600G03	1	PUMP SUCTION GASKET, 7 1/2" x 4 1/2" x 3/16"
12A4020G16	1	PUMP, GOULD SSH, 2HP 208-230/460V-3P-50/60HZ
		Stainless Steel Housing, Bottom Flange Mount
12A4080S13		SEAL, PUMP FOR GOULD 2 & 3HP PUMP
12A2600R08	1	GASKET RED RUBBER 2"ID X 6 1
		Pump Discharge Gasket for S.S. Water Pump
12A2600R09	1	GASKET, P24/P34 S.S. PUMP
		Pump Suction Gasket for S.S. Pump
12A2532F0706	1	FLANGE, ROUND P.V.C., THREADED P24 -PUMP DISCHARGE
12A2450E12	1	ELL, PVC, 90 DEG. 2" MPT X 2" INSERT

## **Compressors/Components**

Note: Original P24A compressors utilized direct drive motor couplings. The design changed in 1980's to belt driven.

Part Number	Req'd	<u>Description</u>
12A2110C0002	1	COMPRESSOR, MYCOM N6WA W/SS OIL COOLER
12A2110P0102	1	SHAFT SEAL KIT FOR MYCOM N6A COMPRESSOR
12A7509E01	1	MYCOM CRANKCASE HEATER, 300 WATT 230V-60HZ
126532M	1	CUNO OIL FILTER (MYCOM)
12A2110C0902	1	OIL FILTER, SPIN-ON, MYCOM
126617	1	GASKET SET FOR N6A MYCOM COMPRESSOR
12A2600M01	1	GASKET #4-15C MYCOM SUCTION
126615M	2	GASKETS HANDHOLE COVER 3-1A
12A2590G02	1	GAGE, OIL PRESSURE, FOR MYCOM
12A2110P0403	1	OIL FILTER 1448C FOR VILTER 454XL W/GASKET
12A2600V05	1	DISCHARGE GASKET, 2-1/2" FOR VILTER 454XL
12A2600V06	1	SUCTION GASKET, 3"" FOR VILTER 454XL
12A2590G14	1	GAGE , VILTER #1204E, 300 PSI, 1/4"
12A2590G15	1	OIL PRESSURE GAGE , VILTER #2047A , 2 1/2" DIAL 0-300
12A2590P01	1	GAGE STEADY-MOUNT #A17311SS
12A2117A02	1	OIL PRESSURE SWITCH, AMMONIA, P28AN-1
12A3025S02	1	OIL SEPERATOR, ACR #SN-1904A A
12A3025F01	1	OIL SEPERATOR FLOAT VALVE ASSY FOR ACR #SN1904A
12A4200E0404	1	VALVES, WATER REGULATING, PEN
12A4200A0607	1	VALVES, SOLENOID, 3/4" FPT SPORLAN WATER
12A4170W01	1	THERMOMETER, WELL SS, 3/4"MPT
12A4170T01	1	THERMOMETER, WEKSLER, 2" DIAL, 4" STEM 25-125 DEG F.
12A4170T02	1	THERMOMETER, MYCOM DISCHARGE #4-25, 0-400 DEG.
12A2030B03M	1	COMPRESSOR DRIVE BELT MATCHED SET OF 5, (112" OD)  Use with Mycom N6A
12A2030B07	1	COMPRESSOR DRIVE BELT, SET ( 4 ) VILTER #1805L, 112"  Use with Vilter 454XL and 60HP Motor
12A3025F01	1	OIL SEPERATOR FLOAT VALVE ASSY FOR ACR #SN1904A
12A2900M1503	1	COMPR DRIVE MOTOR, 60HP FR 364T,1800RPM,230/460

## **Condenser/Receiver**

Part Number	Req'd	<u>Description</u>
12A2600R04	2	CONDENSER HEAD GASKET, 24 1/4" OD x 1/8" RED RUBBER
12A2625G03	1	GAGE GLASS 1/2" X 28-1/8" LONG
		For Use with Hand Wheel Gage Cock Valves
12A4200E1403	1	WATER REG VALVE, 2" W/SS BELLOWS FOR AMMONIA
12A2625G11	1	GAGE GLASS, 1/2" X 28 3/8" LONG
		For Use with Service Wrench Gage Cock Valves

# Condenser/Receiver (Con'd)

Part Number	Reg'd	<u>Description</u>
12A2625G05	1	GAGE GLASS 1/2" X 29" LONG For Custom Application (Cut to Fit)
19T2635G06	1	GAGE GLASS GUARD SET, 27 1/4"  For Use with Service Wrench Gage Cock Valves
12A2635G06	1	GAGE GLASS GUARD 60" LENGTH For Custom Application (Cut to Fit)
12A4199V26	2	GAGE GLASS PACKING O-RING FOR 1/2" DIAMETER
12A4200J0405	1	UPPER GAGE COCK VALVE, STEEL  Replaced Hand Wheel Valve 12A4200J0401 - May 1999
12A4200J0406	1	LOWER GAGE COCK VALVE, STEEL  Replaced Hand Wheel Valve 12A4200J0402 - May 1999
12A3050C0301	2	PIPE NIPPLE, 1/2" X 1-1/2" LONG

Note: Serial number of unit required for purchase of relief valves. Relief valve setting must no the design pressure of the vessel.

12A4200L0409	2	RELIEF VALVE SET @ 275#, 1/2" MPT x 1" FPT
12A4200M0401	1	3-WAY VALVE 1/2" F.P.T.
19553	124	CONDENSER TUBE 1 1/4"X.109"W A214,ERW X 84"LG.
19553A	124	CONDENSER TUBE, 1 1/4" OD x .065" WALL, 84" LG SS T304

# **Liquid Line**

Part Number	Req'd	<u>Description</u>
12A4200C0604	1	EXPANSION VALVE, HANSEN 3/4" SOCKET WELD
12A4200A06	1	VALVES, SOLENOID, HANSEN #HS7, 3/4" PORT  Replaces Alco M511 & Hansen HS8
12A4140S05	1	STRAINER, HANSEN #ST100D, 3/4"
12A4200B0602	1	CHECK VALVE, HANSEN, 1-1/4" PORT WITH ADAPTOR RING
126229	1	COIL, HANSEN, 208/240V-50/60HZ
12A2105C08	1	COIL, HANSEN, 115V-50/60HZ (1/2" FITTING)
12A4199V52	1	REPAIR KIT FOR HANSEN HS7
12A7500E22	1	FLOAT SWITCH, HANSON #HLL (DIFFERENTIAL SET @ 1/2")  Replaces Alco FS1A or RS Type LL
12A7500E24	1	SWITCH ASSEMBLY #HLL-SW FOR HANSON  Also can be used on RS Type LL
12A7509E17		HEATER, HANSEN #HTR2 FOR 12A7500E22 FLOAT SWITCH Optional - Heater for Refrigerant Float Switch Asembly
12A2600F01	3	FLANGE GASKET FOR 3/4" & 1" 2-BOLT FLANGE

# **Thawing Gas Line**

Part Number	Reg'd	<u>Description</u>
12A4200A1403	1	VALVES, HANSEN #HS4AE, 2" EXTERNAL PORT, 240V-60HZ
		Replaces Alco 905H-18, Hubbell FS2004 & RS S4AE
126229	1	COIL, HANSEN, 208/240V-50/60HZ
12A2105C08	1	COIL, HANSEN, 115V-50/60HZ (1/2" FITTING)
126246	1	COIL, RS #201402 (240/60HZ) FOR S4AE & S7A
126247	1	COIL, RS #201406, A3M PKGD, (230/50HZ) FOR S4AE & S7A
12A4200B1403	1	CHECK VALVE, HANSEN 2" (9-7/8" LONG, FEMALE FLGS)
		Note: Henry & Hubbell check valves both obsolete
12A4199V68	1	REPAIR KIT, 2" HENRY FLANGED GLOBE VALVE
		Kit for Herny Flanged Globe Valve (discontiuned use 2004)
12A4140S18	1	STRAINER, HANSEN ST200 2"

# Valves-Flanges-Gaskets

Part Number	Req'd	<u>Description</u>
12A4200G0202		ANGLE VALVE, 1/4" MPT x 1/4" FPT
12A4200G0402		ANGLE VALVE, 1/2" MPT x 1/2" FPT
12A4200G0409		VALVES, ANGLE, HANSEN, 1/2" FPT X 1/2" FPT
12A4200G0606		VALVES, ANGLE, 3/4" HANSEN SOCKET WELD
12A4200G0608		VALVE HANSEN 3/4" ANGLE THREAD
12A4200G1406		VALVE, 2" SOC WELD HANSEN GS20
12A4200G1408		VALVE, ANGLE, 2" SOCKET WELD W
12A4200G1604		VALVE, 2 1/2" SOCKET WELD HANS
12A2538S0106		FLANGE SET, 3/4" FPT, HANSEN 2-BOLT
12A2538S0107		FLANGE SET, 1" FPT, HANSEN 2-BOLT
12A2530G0206		FLANGE, 2" HENRY GROOVE SOCKET WELD
12A2530T0206		FLANGE, 2" HENRY TONGUE SOCKET WELD
12A2535T0106		FLANGE ADAPTOR, 2" MALE TO MALE
12A2530G0208		FLANGE, 2-1/2" HENRY GROOVE SOCKET WELD
12A2530T0208		FLANGE, 2-1/2" HENRY TONGUE SOCKET WELD
12A2600F01		FLANGE GASKET FOR 3/4" & 1" 2-BOLT FLANGE
12A2600F04		GASKET, 2" HENRY
12A2600F05		GASKET, 2-1/2" HENRY
12A2600F06		GASKET, 3" HENRY
12A2600F08		GASKET, 4" HENRY

# Pressure Line & Fittings

Part Number	Reg'd	<u>Description</u>
12A4182S03		TUBING, 1/4" OD TYPE 304 STAINLESS (PRICED PER FT)
12A2452M02		CONNECTOR, MALE, 1/4" MPT x 1/4" TUBING
12A2452E01		ELL, 90 DEG 1/4" MPT X 1/4" TUBING
12A2452F01		CONNECTOR, FEMALE 1/4" FPT x 1/4" TUBING
12A2452T01		TEE, UNION, 1/4" x 1/4" x 1/4" TUBING
12A2452T02		TEE, 1/4" TUBING x 1/4" TUBING x 1/4" MPT
12A2100C0303		CLAMPS, 1/4" OD TUBING